VOLVO PENTA INBOARD DIESEL D13-800 MC 588 kW (800 hp) crankshaft power acc. to ISO 8665

Outstanding torque and power with low emissions

Volvo Penta's D13 in-line 6 diesel is developed from the latest design in modern diesel technology. The engine has a robust block with ladder frame, high pressure unit injector system, 4 valves per cylinder, and twin turbo technology in combination with dual stage charge air coolers. All the above together with the electronic engine management system results in a very smooth running engine with world-class diesel performance, combined with low fuel consumption and low emissions.

Excellent high performance duty, superb economy

The high pressure unit injector system, controlled by electronic management, 4-valve technology, cross-flow inlet combined with twin turbo technology and dual stage charge air coolers ensure high power, efficient combustion with low fuel consumption, and outstanding torque. Already at 800 rpm, the engine delivers an incredible low-end torque of close to 2930 Nm, which gives a superb acceleration with virtually no sign of smoke. The engine management system offers constant power output regardless of fuel temperature (5-55°C/41-131°F), avoiding unnecessary power loss in warm climate.

High quality

The D13-800 has the same robust basic architecture as the Volvo D9, D11, and D16 inline-6 diesel platform.

The platform features a robust block design, wet liners, rear-end transmission, ladder frame and a single cylinder head with overhead camshaft operating 4 valves per cylinder and the injectors. This contributes to smooth running, high reliability and longterm durability.

EVC-D

EVC-D, a new generation of the proven Electronic Vessel Control offers the best helmsman experience available!

The new ergonomically designed

controls engage smoothly and allow for maneuvering with fingertip precision in any situation. Integrated pushbuttons give easy access to functions such as Low Speed, Cruise Control and Single Lever Control, which allows for safe and easy handling.

Complete the helm with your choice from the full range of easy to read gauges and displays including the new 7" color display. Add the trip computer function for accurate fuel management and minimized environmental impact.

Engine synchronisation is of course standard in twin installations.

Ease of service and maintenance

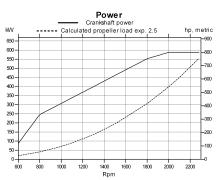
The EVC system features a self-diagnostic facility, which indicates in the wheelhouse if a failure should occur. The engine has a compact and clean design, and with all fluid filters plus seawater pump positioned at the port rear end, the engine is easy to service and maintain.

Meeting new emission standards

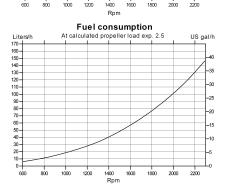
The high pressure unit injector system in combination with electronics and an advanced combustion system are setting new standards in minimizing noxious emissions and particulates. The engine is certified to the IMO NOx, EU IWW, and US EPA Tier 2 requirements. It also meets the upcoming US EPA Tier 3 emission regulations – the world's most stringent.

Type approved

The engine and the control system is type approved by DNV.











D13-800

Technical description:

Engine and block

- Cylinder block made of cast iron
- One-piece cast-iron cylinder head
- Ladder frame fitted to engine block
- Replaceable wet cylinder liners and valve seats/guides
- Drop forged crankshaft with induction hardened bearing surfaces and fillets with seven main bearings
- Four-valve-per-cylinder layout with overhead camshaft and center position of unit injectors
- Each cylinder features cross-flow inlet and exhaust ducts
- Gallery oil-cooled cast aluminum alloy pistons with three piston rings
 Rear-end transmission

Engine mounting

Flexible engine mounting

Lubrication system

- Integrated oil cooler in cylinder block
- Rear positioned twin full flow oil filter of spin-on type and by-pass filter

Fuel system

- Electronic high pressure unit injectors
- Gear-driven fuel pump and injection timing
- Electronically controlled central processing system (EMS – Engine Management System)
- Single fine fuel filter of spin-on type
- Air inlet and exhaust system
 Twin turbo technology with freshwater-
- cooled charge air coolerAir filter with replaceable inserts
- Air filler with replaceable inser
 Wet exhaust elbow (option)

Cooling system

- Seawater-cooled plate heat exchanger
- Coolant system prepared for hot water outlet
- Easily accessible seawater pump in rear end of flywheel housing

Electrical system

 24V/110A plus an optional extra 24V/110A alternator

Instruments/controls (option)

- Complete instrumentation including key switch and interlocked alarm
- EVC monitoring panels for single or twin installations

- Electronic shift and throttle
- Plug-in connectors
- EVC system color display

Reverse gear

- MGX-5096A and MGX-5114IV, with Quick-Shift® and low speed as standard, electronically shifted
- ZF335ÅE, with low speed as option, electronically shifted

Optional equipment

Contact your Volvo Penta representative.

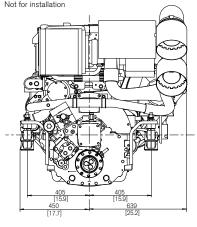
Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice. The engine illustrated may not be entirely identical to production standard engines.

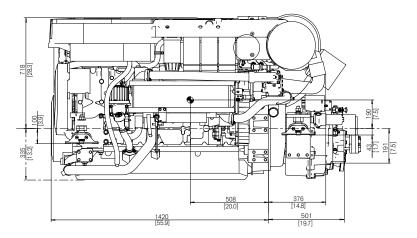
Technical Data

Engine designation	D13-800
No. of cylinders and configuration	in-line 6
Method of operation	4-stroke, direct-injected, turbocharged
	diesel engine with charge air cooler
Bore/stroke, mm (in.)	131/158 (5.16/6.22)
Displacement, I (in ³)	12.78 (779.7)
Compression ratio	16.5:1
Dry weight bobtail, kg (lb)	1560 (3439)
Crankshaft power, kW (hp) @ 2300 rpm	588 (800)
Max. torque, Nm (lbf.ft) @ 1300 rpm	2930 (2162)
Rating	4
Recommended fuel to conform to	ASTM-D975 1-D & 2-D, EN 590 or JIS KK 2204
Specific fuel consumption,	·
g/kWh (lb/hph) @ 2300 rpm	210 (0.34)

Technical data according to ISO 8665. With fuel having an LHV of 42700 kJ/kg and density of 840 g/liter at 15 °C (60 °F). Merchant fuel may differ from this specification which will influence engine power output and fuel consumption. The engine is certified to the IMO NOx, EU IWW, and US EPA Tier 2 requirements. It also meets the upcoming US EPA Tier 3 emission regulations.

Dimensions D13-800 with MGX-5096A







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